



APICAL INDUSTRIES, INC.
dba DART AEROSPACE

ENGINEERING CHANGE NOTICE NO.

06540

SHEET 1 OF 8

DWG NO. 654.7000

REV: NC TO A

PREPARED
BY E.CAHILL

DATE: 11-05-20

ECR: SD 159

DWG TITLE: AW169 GIRT BARS AND DOUBLERS

APPROVED BY: ENGR

CASE NUMBER:
N/AREASON CODE:
MDI

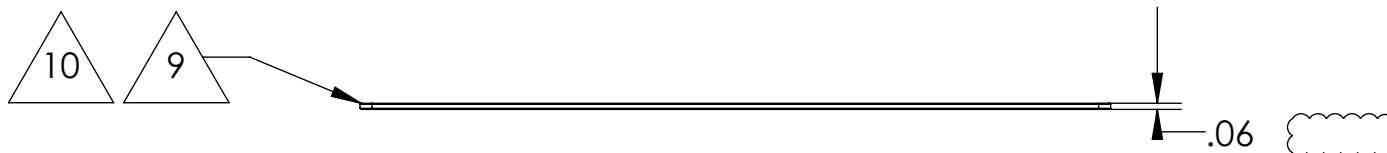
TRANSACTION CODES (TC):
A-ADD C-CREATE
R-REVISE D-DELETE

REASON: SHORTENED 654.7020-654.7026 TO PREVENT CLASHING ISSUES. FIXED MATERIAL CALLOUT FOR F/N 6 & 7. ADDED ISO VIEWS AND THICKNESS DIM FOR 652.7001-652.7003 CONFIGS. ADDED REF CALL OUT FOR THICKNESS ON ALL PARTS..

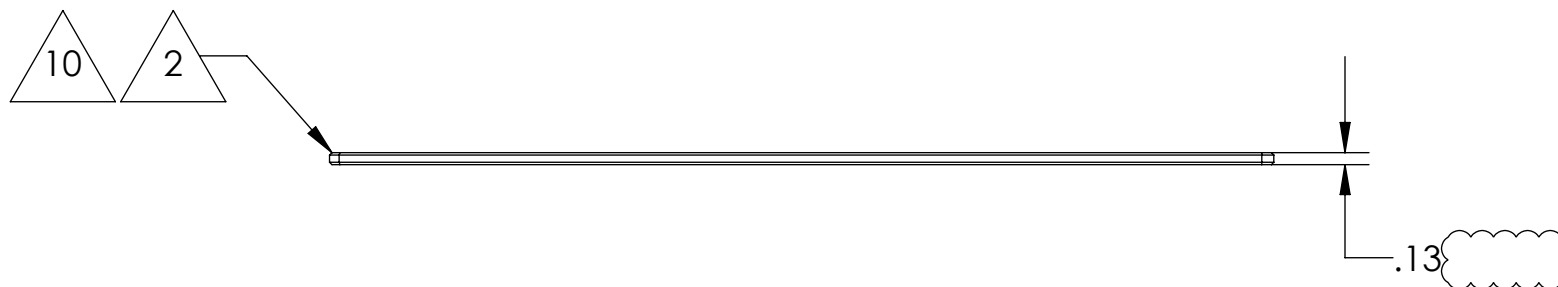
SHEET 2, ZONE B6, WAS:



SHEET 2, ZONE B6, WAS:



SHEET 3, ZONE B5, WAS:



7	R	654.7016		1		GIRT STRIP 3 HOLE	*	
6	R	654.7015			1	GIRT STRIP 2 HOLE	*	
F/N	TC	PART NUMBER	.7003	.7002	.7001	DESCRIPTION	MATERIAL	SPECIFICATION
			QTY					

DOCUMENTS AFFECTED:

☐ PATTERN ☐ MDL ☐ INSTALL INSTRUCTIONS ☐ ICA ☐ FMS ☒ BOM

CHANGE CATEGORY

☐ MAJOR ☒ MINOR

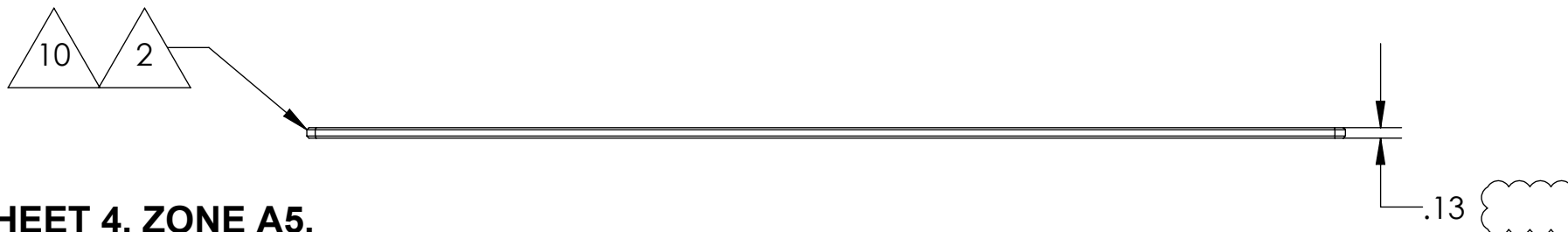
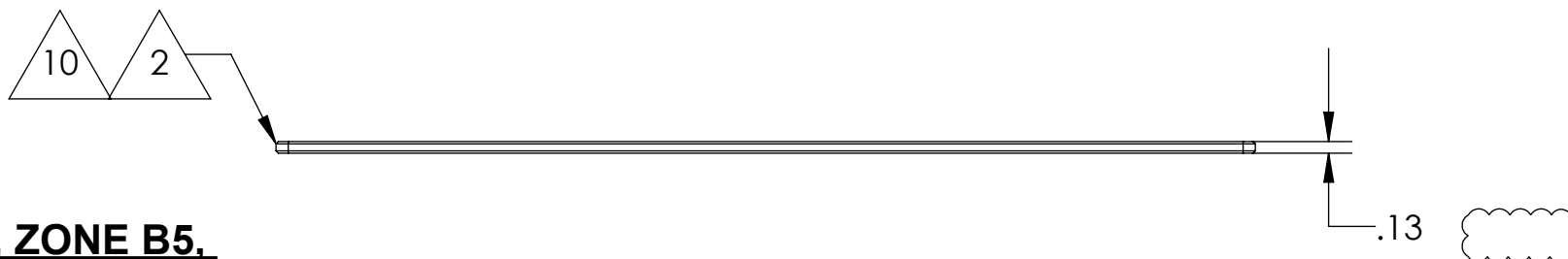
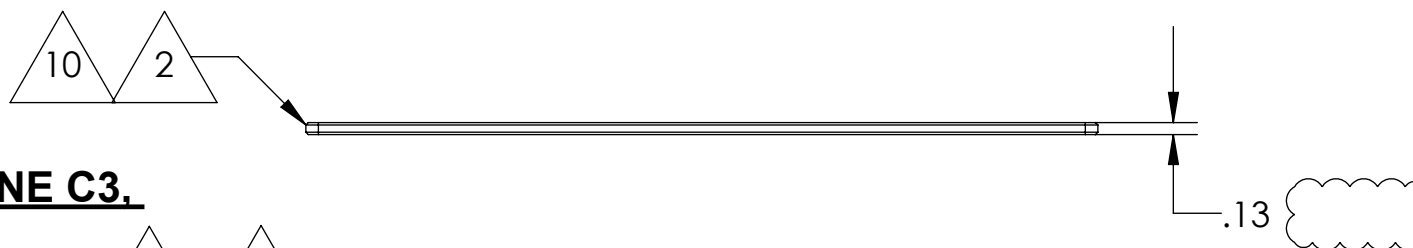
DER REVIEW REQUIRED

☐ YES ☒ NO

APICAL INDUSTRIES INC.,
dba DART AEROSPACE

ENGINEERING CHANGE NOTICE NO. 06540

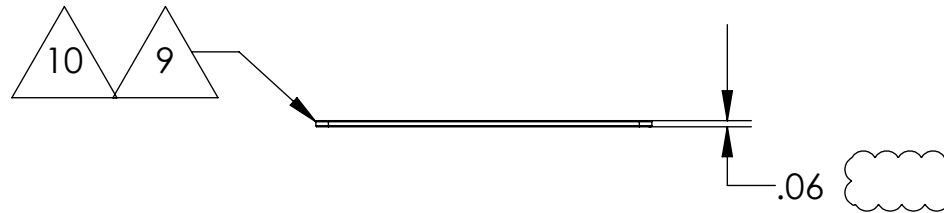
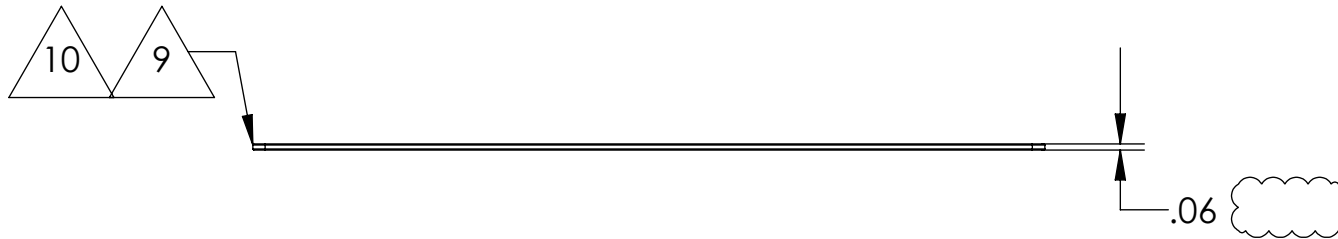
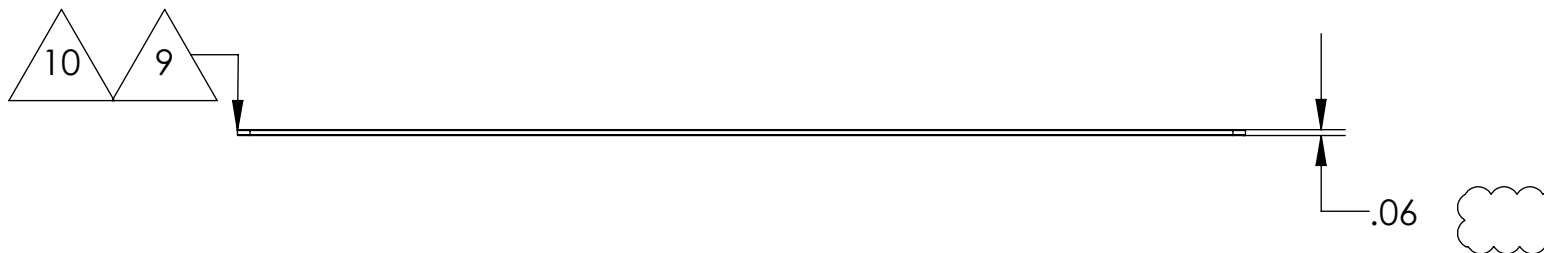
SHEET 2 OF 8

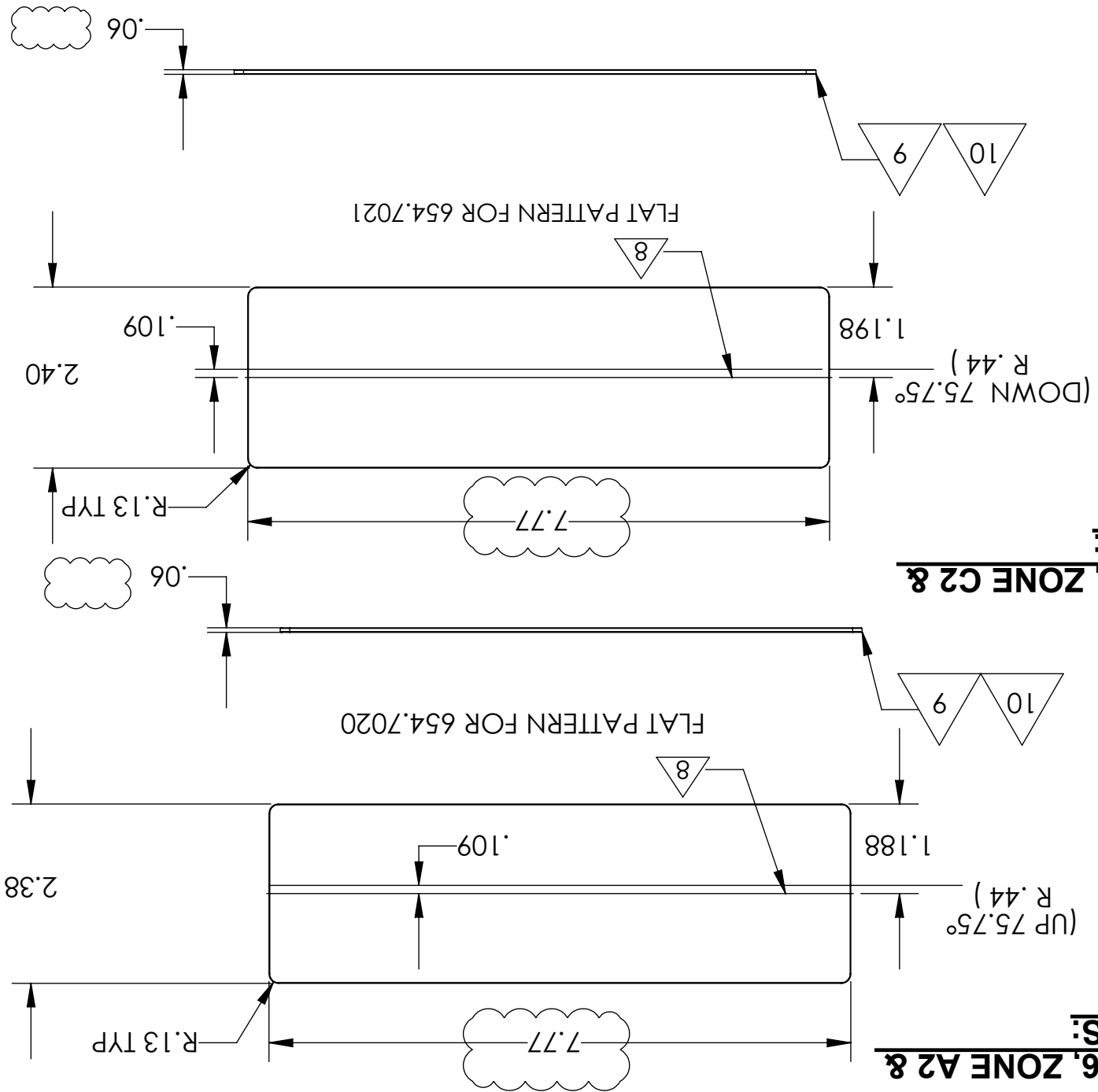
**SHEET 3, ZONE D5,
WAS:****SHEET 4, ZONE A5,
WAS:****SHEET 4, ZONE B5,
WAS:****SHEET 4, ZONE C3,
WAS:****SHEET 4, ZONE D4,
WAS:**

APICAL INDUSTRIES INC.,
dba DART AEROSPACE

ENGINEERING CHANGE NOTICE NO. 06540

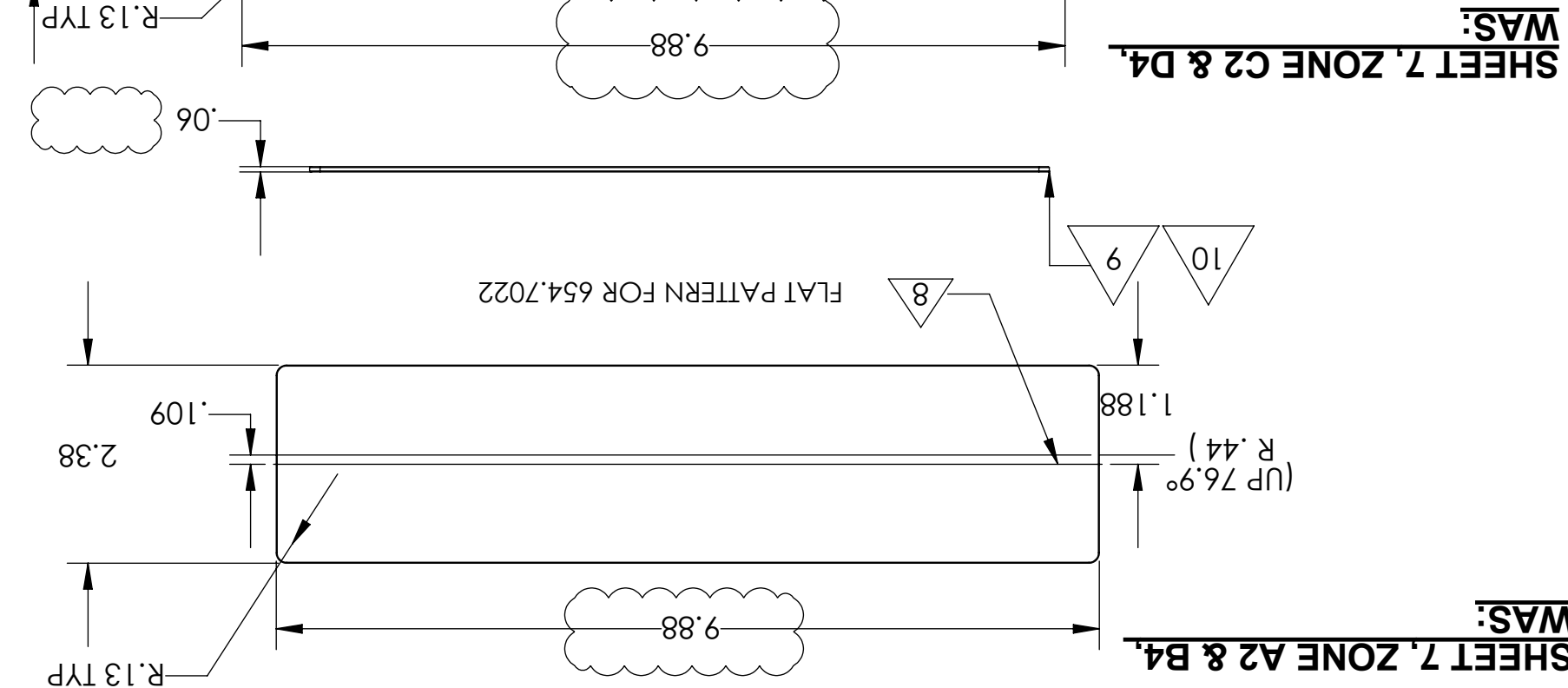
SHEET 3 OF 8

SHEET 5, ZONE B3,
WAS:**SHEET 5, ZONE C4,**
WAS:**SHEET 5, ZONE D4,**
WAS:



SHEET 6, ZONE C2 &
D4 WAS:

SHEET 6, ZONE A2 &
B4 WAS:



ZONE C2 & D4.

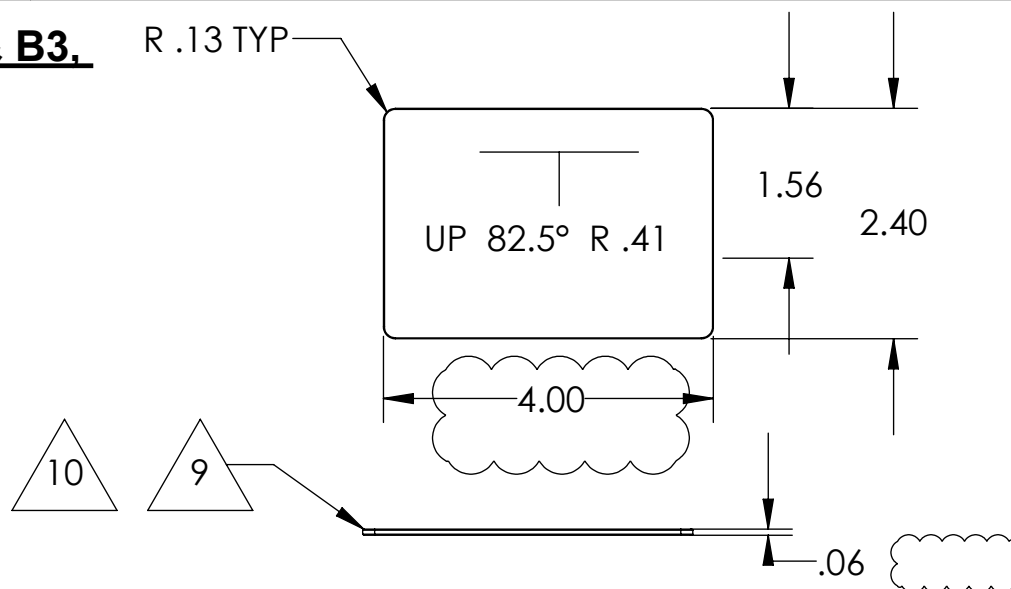
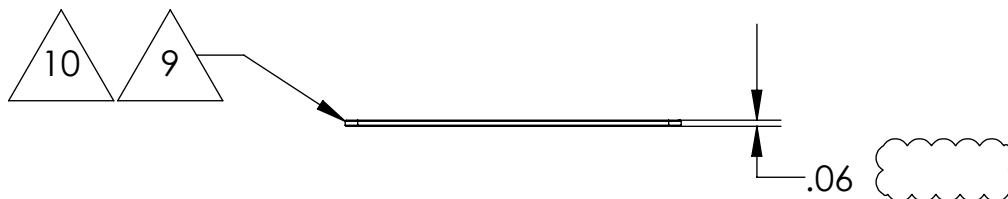
Technical drawing of a flat pattern for a pipe fitting. The drawing includes the following dimensions and features:

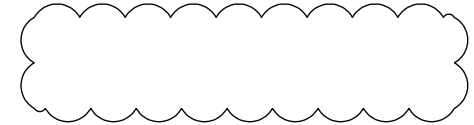
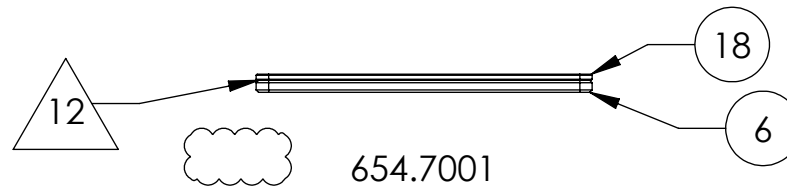
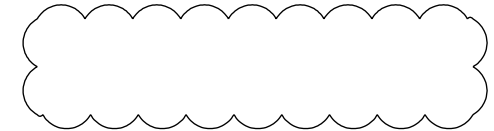
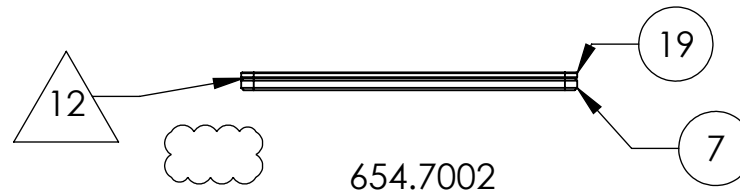
- Top horizontal dimension: 7.75 (cloud shape)
- Right side vertical dimensions: .063, 2.44, 1.219
- Right side top radius: R.13 TYP
- Left side angle: 147.3°
- Left side note: (DOWN 79.25° R .44)
- Bottom horizontal dimension: 8.88 (cloud shape)
- Bottom center text: FLAT PATTERN FOR 654.7025
- Bottom right vertical dimension: .06 (cloud shape)
- Reference markers: 8, 9, 10 (triangles)

APICAL INDUSTRIES INC.,
dba DART AEROSPACE

ENGINEERING CHANGE NOTICE NO. 06540

SHEET 7 OF 8

**SHEET 9, ZONE A2 & B3,
WAS:****SHEET 9, ZONE C3, WAS:****SHEET 9, ZONE D3, WAS:**

SHEET 10, ZONE A3 & A8
WAS:**SHEET 10, ZONE C3 & B8**
WAS:**SHEET 10, ZONE D1 & C8**
WAS: